

Establend 4500

(PC+ABS)

Cossa Polimeri S.r.l.

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	20	g/10min	ASTM D 1238
Temperature	260	°C	-
Load	5	kg	-
Mold Shrinkage, MD	0.006	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Strength at Yield	54	MPa	ASTM D 638
Tensile Strength at Break	42	MPa	ASTM D 638
Elongation at Break	40	%	ASTM D 638
Flexural Modulus	2200	MPa	ASTM D 790
Izod Impact notched, 1/8 in	480	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	1.6	mm	-

Other properties	Value	Unit	Test Standard
Density	1110	kg/m ³	ASTM D 792

Characteristics**Special Characteristics**

High impact or impact modified

Regional Availability

Europe