

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	3.5	cm ³ /10min	ISO 1133
Temperature	360	°C	-
Load	2.16	kg	-
Melt flow index, MFI	4.5	g/10min	ISO 1133
Temperature	360	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	0.2	%	ISO 294-4, 2577
Molding shrinkage, normal	0.6	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	25000	MPa	ISO 527
Tensile Strength	240	MPa	ISO 527
Strain at break	1.5	%	ISO 527
Charpy impact strength, +23°C	38	kJ/m ²	ISO 179/1eU

Thermal properties	Value	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	343	°C	ISO 11357-1/-3
Glass transition temperature, 10°C/min	143	°C	ISO 11357-1/-2
Temp. of deflection under load, 1.80 MPa	335	°C	ISO 75-1/-2

Other properties	Value	Unit	Test Standard
Density	1410	kg/m ³	ISO 1183
Bulk density	630	kg/m ³	-

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	140 - 160	°C	-
Pre-drying - Time	3 - 4	h	-
Processing humidity	≤0.02	%	-
Melt temperature	390 - 400	°C	-
Mold temperature	160 - 200	°C	-
Zone 1	360 - 400	°C	-

Characteristics

Processing

Injection Molding

Delivery form

Pellets, Black

Applications

Automotive, IT / Business Machine

Regional Availability

North America, Europe, Asia Pacific, South and Central America