

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	3800	MPa	ISO 527
Tensile Strength	115	MPa	ISO 527
Strain at break	18	%	ISO 527
Charpy impact strength, +23°C	N	kJ/m <sup>2</sup>	ISO 179/1eU

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Melting temperature, 10°C/min	344	°C	ISO 11357-1/-3
Glass transition temperature, 10°C/min	143	°C	ISO 11357-1/-2

Other properties	Value	Unit	Test Standard
Density	1300	kg/m <sup>3</sup>	ISO 1183
Bulk density	720	kg/m <sup>3</sup>	-

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	140 - 160	°C	-
Pre-drying - Time	4 - 6	h	-
Processing humidity	≤0.02	%	-
Melt temperature	390 - 400	°C	-
Mold temperature	160 - 210	°C	-
Zone 1	360 - 400	°C	-

## Characteristics

### Processing

Injection Molding

### Delivery form

Pellets, Black

### Regional Availability

North America, Europe, Asia Pacific, South and Central America