

RTP 2200 HF

PEEK

RTP Company

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.014	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Modulus	3792	MPa	ASTM D 638
Tensile Strength	93.1	MPa	ASTM D 638
Flexural Modulus	3792	MPa	ASTM D 790
Flexural Strength	159	MPa	ASTM D 790
Izod Impact notched, 1/8 in	42.7	J/m	ASTM D 256

Other properties	Value	Unit	Test Standard
Density	1300	kg/m ³	ASTM D 792
Moisture Content	0.1	%	-

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	149	°C	-
Pre-drying - Time	3	h	-
Melt temperature	349 - 399	°C	-
Mold temperature	163 - 218	°C	-
Injection pressure	82.7 - 124	MPa	-

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific