

WONDERLITE PC-6715VT

PC

CHIMEI Corporation

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	6	cm ³ /10min	ISO 1133
Temperature	300	°C	-
Load	1.2	kg	-
Molding shrinkage, parallel	0.5	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Yield stress	60	MPa	ISO 527
Stress at break	65	MPa	ISO 527
Flexural modulus, 23°C	2300	MPa	ISO 178
Flexural strength	90	MPa	ISO 178
Charpy notched impact strength, +23°C	60	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	15	kJ/m ²	ISO 179/1eA
Izod notched impact strength, +23°C	60	kJ/m ²	ISO 180/1A
Izod notched impact strength	15	kJ/m ²	ISO 180/1A
Temperature	-30	°C	-

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	125	°C	ISO 75-1/-2
Vicat softening temperature, A	150	°C	ISO 306
Vicat softening temperature, B	145	°C	ISO 306
Coeff. of linear therm. expansion, parallel	68	E-6/K	ISO 11359-1/-2
Burning behav. at 1.5 mm nom. thickn.	V-0	class	IEC 60695-11-10
Thickness tested	1.5	mm	-
Yellow Card available	yes	-	-

Electrical properties	Value	Unit	Test Standard
ISO Data			
Relative permittivity, 1MHz	3	-	IEC 62631-2-1
Volume resistivity	1E16	Ohm*m	IEC 62631-3-1
Surface resistivity	1E16	Ohm	IEC 62631-3-2

Other properties	Value	Unit	Test Standard
Density	1200	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	4	h	-
Mold temperature	70 - 120	°C	-
Feed temperature	260 - 300	°C	-
Zone 1	280 - 320	°C	-
Nozzle temperature	280 - 310	°C	-

Characteristics**Processing**

Injection Molding

Special Characteristics

Flame retardant, Halogen-free, U.V. stabilized or stable to weather, Transparent

Applications

Electrical and Electronical

Regional Availability

Asia Pacific