

**Product Texts**

CYCOLOY CX7240U Polycarbonate/Acrylonitrile Butadiene Styrene (PC/ABS) blend is an injection moldable, medium flow, non chlorinated/brominated UV stabilized flame retardant grade. It has a UL94 V0@.75mm, 5VA@3.0mm and 5VB@1.5mm flame rating. This grade has improved chemical resistance compared to standard PC/ABS blends and is a good candidate for thin wall applications.

UL Yellow Card Link [F207780-642977](https://www.ul.com/yellow-card/F207780-642977)

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt volume-flow rate, MVR	15	cm <sup>3</sup> /10min	ISO 1133
Temperature	260	°C	-
Load	2.16	kg	-
<b>ASTM Data</b>			
Melt Flow Index, MFI	16	g/10min	ASTM D 1238
Temperature	260	°C	-
Load	2.16	kg	-

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	2530	MPa	ISO 527
Yield stress	65	MPa	ISO 527
Yield strain	4	%	ISO 527
Stress at break	50	MPa	ISO 527
Strain at break	50	%	ISO 527
Flexural modulus	2500	MPa	ISO 178
Charpy notched impact strength, +23°C, 3mm	20	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength, -30°C, 3mm	10	kJ/m <sup>2</sup>	ISO 179/1eA
Izod notched impact strength, +23°C, 3mm	20	kJ/m <sup>2</sup>	ISO 180/1A
Izod notched impact strength, -30°C, 3mm	10	kJ/m <sup>2</sup>	ISO 180/1A
<b>ASTM Data</b>			
Tensile Modulus	2950	MPa	ASTM D 638
Tensile Strength at Yield	65	MPa	ASTM D 638
Tensile Strength at Break	58	MPa	ASTM D 638
Elongation at Yield	4.1	%	ASTM D 638
Elongation at Break	100	%	ASTM D 638
Flexural Modulus	2750	MPa	ASTM D 790
Izod Impact notched, 1/8 in	500	J/m	ASTM D 256
Izod Impact notched, Low-Temperature	100	J/m	ASTM D 256
Temperature	-30	°C	-

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	93	°C	ISO 75-1/-2
Vicat softening temperature, B	110	°C	ISO 306
Vicat softening temperature, 120°C/h 50N	113	°C	ISO 306
Burning behav. at thickness h	V-2	class	IEC 60695-11-10
Thickness tested	0.4	mm	-
Burning behav. 5V at thickness h	5VB	class	IEC 60695-11-20
Thickness tested	1.5	mm	-
Glow Wire Flammability Index (GWFI)	960	°C	IEC 60695-2-12
Glow Wire Flammability Index (GWFI)	960	°C	IEC 60695-2-12
Glow Wire Ignition Temperature (GWIT)	800	°C	IEC 60695-2-13
GWIT - thickness tested (2)	2	mm	-
Glow Wire Ignition Temperature (GWIT)	800	°C	IEC 60695-2-13
GWIT - thickness tested (3)	3	mm	-
<b>ASTM Data</b>			
DTUL @ 66 psi	100	°C	ASTM D 648
DTUL @ 264 psi	89	°C	ASTM D 648
Vicat Temperature	106	°C	ASTM D 1525

**CYCOLOY™ FR Resin CX7240U - Asia**

(PC+ABS)

Saudi Basic Industries Corporation (SABIC)

Other properties	Value	Unit	Test Standard
Water absorption	0.2	%	Sim. to ISO 62
Humidity absorption	0.1	%	Sim. to ISO 62
Density	1200	kg/m <sup>3</sup>	ISO 1183
Density	1190	kg/m <sup>3</sup>	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	90	°C	-
Pre-drying - Time	4	h	-
Processing humidity	≤0.04	%	-
Melt temperature	270 - 300	°C	-
Mold temperature	60 - 90	°C	-
Feed temperature	60 - 80	°C	-
Zone 1	260 - 300	°C	-
Zone 2	260 - 300	°C	-
Zone 3	265 - 300	°C	-
Screw speed	40 - 70	rpm	-
Back pressure	0.3 - 0.7	MPa	-

**Characteristics****Processing**

Injection Molding

**Additives**

Flame retarding agent

**Special Characteristics**

Flame retardant

**Chemical Resistance**

General Chemical Resistance

**Regional Availability**

Asia Pacific