

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	6	g/10min	ISO 1133
Temperature	300	°C	-
Load	1.2	kg	-
Molding shrinkage, parallel	0.6	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Yield stress	65	MPa	ISO 527
Stress at break	60	MPa	ISO 527
Strain at break	70	%	ISO 527
Flexural modulus, 23°C	2400	MPa	ISO 178
Izod notched impact strength, +23°C	65	kJ/m ²	ISO 180/1A
Izod notched impact strength	20	kJ/m ²	ISO 180/1A
Temperature	-30	°C	-

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	140	°C	ISO 75-1/-2
Vicat softening temperature, A	150	°C	ISO 306
Vicat softening temperature, B	144	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.6	mm	-
Burning behav. at thickness h	V-2	class	IEC 60695-11-10
Thickness tested	0.8	mm	-
Glow Wire Flammability Index (GWFI)	850	°C	IEC 60695-2-12
GWFI - thickness tested (1)	2	mm	-

Electrical properties	Value	Unit	Test Standard
ISO Data			
Volume resistivity	1E13	Ohm*m	IEC 62631-3-1
Surface resistivity	1E15	Ohm	IEC 62631-3-2
Electric strength	17	kV/mm	IEC 60243-1
Comparative tracking index	250	-	IEC 60112

Other properties	Value	Unit	Test Standard
Density	1290	kg/m ³	ISO 1183

Characteristics

Processing

Injection Molding

Regional Availability

Europe