

PRL PC-IM3

PC

Polymer Resources, Ltd.

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	17	g/10min	ASTM D 1238
Temperature	300	°C	-
Load	1.2	kg	-
Mold Shrinkage, MD	0.006	mm/mm	ASTM D 955
Mold Shrinkage, TD	0.006	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Strength at Yield	57.2	MPa	ASTM D 638
Tensile Strength at Break	57.2	MPa	ASTM D 638
Elongation at Yield	6	%	ASTM D 638
Elongation at Break	100	%	ASTM D 638
Flexural Modulus	2034	MPa	ASTM D 790
Flexural Strength	82.7	MPa	ASTM D 790
Rockwell Hardness	R121	-	ASTM D 785
Izod Impact notched, 1/8 in	694	J/m	ASTM D 256
Izod Impact notched, Low-Temperature	587	J/m	ASTM D 256
Temperature	-17.8	°C	-

Thermal properties	Value	Unit	Test Standard
ASTM Data			
DTUL @ 66 psi	124	°C	ASTM D 648
DTUL @ 264 psi	118	°C	ASTM D 648
Vicat Temperature	141	°C	ASTM D 1525

Other properties	Value	Unit	Test Standard
Density	1190	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	118 - 124	°C	-
Pre-drying - Time	3 - 4	h	-
Melt temperature	274 - 302	°C	-
Mold temperature	71.1 - 93.3	°C	-
Zone 1	254 - 277	°C	-
Zone 2	266 - 288	°C	-
Zone 3	277 - 299	°C	-

Characteristics**Processing**

Injection Molding

Special Characteristics

High impact or impact modified

Delivery form

Pellets

Regional Availability

North America