

**Product Texts**

- MVR (300 °C/1.2 kg) 19 cm<sup>3</sup>/10 min
- UV stabilized
- easy release
- Automotive interior
- developed for high-gloss surfaces with highest requirements

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Melt volume-flow rate, MVR	19	cm <sup>3</sup> /10min	ISO 1133
Temperature	300	°C	-
Load	1.2	kg	-
<sup>[C]</sup> Molding shrinkage, parallel	0.7	%	ISO 294-4, 2577
<sup>[C]</sup> Molding shrinkage, normal	0.7	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Tensile Modulus	2400	MPa	ISO 527
<sup>[C]</sup> Yield stress	64	MPa	ISO 527
<sup>[C]</sup> Yield strain	6	%	ISO 527
<sup>[C]</sup> Nominal strain at break	>50	%	ISO 527
Flexural modulus, 23°C	2350	MPa	ISO 178
Flexural strength	98	MPa	ISO 178
<sup>[C]</sup> Charpy impact strength, +23°C	N	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy impact strength, -30°C	N	kJ/m <sup>2</sup>	ISO 179/1eU
Izod notched impact strength, +23°C	15	kJ/m <sup>2</sup>	ISO 180/1A
Izod notched impact strength	15	kJ/m <sup>2</sup>	ISO 180/1A
Temperature	-30	°C	-

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Temp. of deflection under load, 1.80 MPa	124	°C	ISO 75-1/-2
<sup>[C]</sup> Temp. of deflection under load, 0.45 MPa	136	°C	ISO 75-1/-2
<sup>[C]</sup> Vicat softening temperature, B	141	°C	ISO 306
<sup>[C]</sup> Coeff. of linear therm. expansion, parallel	65	E-6/K	ISO 11359-1/-2
<sup>[C]</sup> Coeff. of linear therm. expansion, normal	65	E-6/K	ISO 11359-1/-2

[C]: CAMPUS

Other properties	Value	Unit	Test Standard
<sup>[C]</sup> Density	1200	kg/m <sup>3</sup>	ISO 1183

[C]: CAMPUS

Test specimen production	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Injection Molding, melt temperature	280	°C	ISO 294
Injection Molding, mold temperature	80	°C	ISO 294
Injection Molding, injection velocity	200	mm/s	ISO 294

[C]: CAMPUS

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	2 - 3	h	-
Processing humidity	≤0.02	%	-
Melt temperature	280 - 320	°C	-
Mold temperature	80 - 120	°C	-
Zone 1	250 - 260	°C	-

Zone 2	<b>270 - 280</b>	°C	-
Zone 3	<b>280 - 290</b>	°C	-
Nozzle temperature	<b>290 - 300</b>	°C	-
Injection speed	<b>200</b>	mm/s	-
Back pressure	<b>5 - 15</b>	MPa	-

**Characteristics****Processing**

Injection Molding

**Additives**

Release agent

**Special Characteristics**

U.V. stabilized or stable to weather, Transparent, Translucent

**Features**

High Gloss

**Applications**

Automotive

**Regional Availability**

North America, Europe, Asia Pacific, South and Central America, Near East/Africa