

**Product Texts**

LNP LUBRILOY D20009 compound is based on Polycarbonate (PC) resin containing proprietary lubricant. Added features of this grade include: Flame Retardant, Wear Resistant.

UL Yellow Card Link [E121562-101283870](https://www.ul.com/yellowcard/E121562-101283870)

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ASTM Data</b>			
Mold Shrinkage, MD	0.7	mm/mm	ASTM D 955
Mold Shrinkage, TD	0.7	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
Tensile Strength at Break	61	MPa	ASTM D 638
Elongation at Break	84	%	ASTM D 638
Flexural Modulus	2280	MPa	ASTM D 790
Flexural Strength	87	MPa	ASTM D 790
Izod Impact notched, 1/8 in	699	J/m	ASTM D 256
Izod Impact unnotched, 1/8 in	N	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Burning behav. at 1.5 mm nom. thickn.	V-2	class	IEC 60695-11-10
Thickness tested	1.5	mm	-
Burning behav. at thickness h	V-0	class	IEC 60695-11-10
Thickness tested	3.0	mm	-
<b>ASTM Data</b>			
DTUL @ 264 psi	121	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Density	1230	kg/m <sup>3</sup>	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	100	°C	-
Pre-drying - Time	4	h	-
Processing humidity	≤0.02	%	-
Melt temperature	305 - 315	°C	-
Mold temperature	65 - 95	°C	-
Zone 1	295 - 305	°C	-
Zone 2	300 - 310	°C	-
Zone 3	305 - 315	°C	-
Screw speed	30 - 60	rpm	-
Back pressure	0.2 - 0.3	MPa	-

**Characteristics****Processing**

Injection Molding

**Additives**

Flame retarding agent

**Special Characteristics**

Flame retardant

**Regional Availability**

North America