

Product Texts

Transparent PC. ILLUMINATE special effects (fluorescent/edge glow colors). MFR 18.2.

Processing/Physical Characteristics

	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	21	cm ³ /10min	ISO 1133
Temperature	300	°C	-
Load	1.2	kg	-

Mechanical properties

	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	2350	MPa	ISO 527
Yield stress	63	MPa	ISO 527
Yield strain	6	%	ISO 527
Stress at break	65	MPa	ISO 527
Strain at break	100	%	ISO 527
Flexural modulus, 23°C	2300	MPa	ISO 178
Charpy impact strength, +23°C	N	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	65	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	12	kJ/m ²	ISO 179/1eA
Izod impact strength, +23°C	N	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C	65	kJ/m ²	ISO 180/1A
Izod notched impact strength	11	kJ/m ²	ISO 180/1A
Temperature	-30	°C	-
Ball indentation hardness	95	MPa	ISO 2039-1

Thermal properties

	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	122	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	133	°C	ISO 75-1/-2
Vicat softening temperature, B	140	°C	ISO 306
Coeff. of linear therm. expansion, parallel	70	E-6/K	ISO 11359-1/-2
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	0.7	mm	-
Yellow Card available	yes	-	-

Electrical properties

	Value	Unit	Test Standard
ISO Data			
Comparative tracking index	325	-	IEC 60112

Other properties

	Value	Unit	Test Standard
Water absorption	0.35	%	Sim. to ISO 62
Humidity absorption	0.15	%	Sim. to ISO 62
Density	1200	kg/m ³	ISO 1183

Processing Recommendation Injection Molding

	Value	Unit	Test Standard
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	2 - 4	h	-
Processing humidity	≤0.02	%	-
Melt temperature	280 - 300	°C	-
Mold temperature	80 - 100	°C	-
Feed temperature	60 - 80	°C	-
Zone 1	260 - 280	°C	-
Zone 2	270 - 290	°C	-
Zone 3	280 - 300	°C	-
Nozzle temperature	270 - 290	°C	-

Characteristics

Processing

Injection Molding

Applications

Automotive, Electrical and Electronical

Special Characteristics

Transparent

Regional Availability

Europe