

Product TextsUL Yellow Card Link [E45329-591114](https://www.ul.com/lexan-exl9134)**Processing/Physical Characteristics**

	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	15	cm ³ /10min	ISO 1133
Temperature	300	°C	-
Load	1.2	kg	-
ASTM Data			
Melt Flow Index, MFI	16	g/10min	ASTM D 1238
Temperature	300	°C	-
Load	1.2	kg	-

Mechanical properties

	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	2000	MPa	ISO 527
Yield stress	56	MPa	ISO 527
Yield strain	6	%	ISO 527
Stress at break	57	MPa	ISO 527
Strain at break	50	%	ISO 527
Flexural modulus	2100	MPa	ISO 178
Charpy impact strength, +23°C, 3mm	N	kJ/m ²	ISO 179/1eU
Charpy impact strength, -30°C, 3mm	N	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C, 3mm	70	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C, 3mm	35	kJ/m ²	ISO 179/1eA
Izod impact strength, +23°C	N	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C, 3mm	65	kJ/m ²	ISO 180/1A
Izod notched impact strength, -30°C, 3mm	30	kJ/m ²	ISO 180/1A
ASTM Data			
Tensile Modulus	2100	MPa	ASTM D 638
Tensile Strength at Yield	58	MPa	ASTM D 638
Tensile Strength at Break	59	MPa	ASTM D 638
Elongation at Yield	6	%	ASTM D 638
Elongation at Break	115	%	ASTM D 638
Flexural Modulus	2400	MPa	ASTM D 790
Izod Impact notched, 1/8 in	785	J/m	ASTM D 256
Izod Impact notched, Low-Temperature	380	J/m	ASTM D 256
Temperature	-40	°C	-

Thermal properties

	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	118	°C	ISO 75-1/-2
Vicat softening temperature, B	139	°C	ISO 306
Vicat softening temperature, 120°C/h 50N	141	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	V-0	class	IEC 60695-11-10
Thickness tested	1.5	mm	-
Burning behav. 5V at thickness h	5VA	class	IEC 60695-11-20
Thickness tested	3.0	mm	-
Glow Wire Flammability Index (GWFI)	960	°C	IEC 60695-2-12
Glow Wire Flammability Index (GWFI)	960	°C	IEC 60695-2-12
GWFI - thickness tested (3)	1.5	mm	-
Glow Wire Ignition Temperature (GWIT)	825	°C	IEC 60695-2-13
GWIT - thickness tested (3)	3	mm	-
ASTM Data			
DTUL @ 264 psi	123	°C	ASTM D 648
Vicat Temperature	140	°C	ASTM D 1525

Other properties

	Value	Unit	Test Standard
Water absorption	0.4	%	Sim. to ISO 62

Humidity absorption	0.15	%	Sim. to ISO 62
Density	1190	kg/m ³	ISO 1183
Density	1190	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	3 - 4	h	-
Processing humidity	≤0.02	%	-
Melt temperature	295 - 315	°C	-
Mold temperature	70 - 95	°C	-
Zone 1	270 - 295	°C	-
Zone 2	280 - 305	°C	-
Zone 3	295 - 315	°C	-
Screw speed	40 - 70	rpm	-
Back pressure	0.3 - 0.7	MPa	-

Characteristics**Processing**

Injection Molding

Regional Availability

Europe

Applications

Automotive