

Product Texts

Opaque PC-Siloxane copolymer with excellent processability. Improved flow, low temperature ductility, UV stabilized. Non-chlorinated, non-brominated flame retardant product. UL rated V0/5VA.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	16	cm ³ /10min	ISO 1133
Temperature	300	°C	-
Load	1.2	kg	-
ASTM Data			
Melt Flow Index, MFI	17	g/10min	ASTM D 1238
Temperature	300	°C	-
Load	1.2	kg	-

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	2200	MPa	ISO 527
Yield stress	59	MPa	ISO 527
Yield strain	5	%	ISO 527
Stress at break	55	MPa	ISO 527
Strain at break	50	%	ISO 527
Flexural modulus	2300	MPa	ISO 178
Charpy impact strength, +23°C, 3mm	N	kJ/m ²	ISO 179/1eU
Charpy impact strength, -30°C, 3mm	N	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C, 3mm	60	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C, 3mm	25	kJ/m ²	ISO 179/1eA
Izod impact strength, +23°C	N	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C, 3mm	55	kJ/m ²	ISO 180/1A
Izod notched impact strength, -30°C, 3mm	20	kJ/m ²	ISO 180/1A
Ball indentation hardness	95	MPa	ISO 2039-1
ASTM Data			
Tensile Modulus	2260	MPa	ASTM D 638
Tensile Strength at Yield	58	MPa	ASTM D 638
Tensile Strength at Break	58	MPa	ASTM D 638
Elongation at Yield	5.8	%	ASTM D 638
Elongation at Break	103	%	ASTM D 638
Flexural Modulus	2330	MPa	ASTM D 790
Izod Impact notched, 1/8 in	731	J/m	ASTM D 256
Izod Impact notched, Low-Temperature	560	J/m	ASTM D 256
Temperature	-30	°C	-

Thermal properties	Value	Unit	Test Standard
ISO Data			
Vicat softening temperature, B	143	°C	ISO 306
Vicat softening temperature, 120°C/h 50N	144	°C	ISO 306
ASTM Data			
DTUL @ 66 psi	136	°C	ASTM D 648
DTUL @ 264 psi	123	°C	ASTM D 648
Vicat Temperature	143	°C	ASTM D 1525

Electrical properties	Value	Unit	Test Standard
ISO Data			
Relative permittivity, 1MHz	2.7	-	IEC 62631-2-1
Dissipation factor, 1MHz	100	E-4	IEC 62631-2-1
Comparative tracking index	175	-	IEC 60112

Other properties	Value	Unit	Test Standard
Water absorption	0.35	%	Sim. to ISO 62
Humidity absorption	0.15	%	Sim. to ISO 62

LEXAN™ Copolymer EXL9132 - Europe

PC

Saudi Basic Industries Corporation (SABIC)

Density	1190	kg/m ³	ISO 1183
Density	1180	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	3 - 4	h	-
Processing humidity	≤0.02	%	-
Melt temperature	295 - 315	°C	-
Mold temperature	70 - 95	°C	-
Zone 1	270 - 295	°C	-
Zone 2	280 - 305	°C	-
Zone 3	295 - 315	°C	-
Screw speed	40 - 70	rpm	-
Back pressure	0.3 - 0.7	MPa	-

Characteristics**Processing**

Injection Molding

Special Characteristics

Flame retardant

Additives

Flame retarding agent

Regional Availability

Europe