

Product Texts

LEXAN 4795R is a high heat resistant poly(ester)carbonate injection molding resin. Flame Retardant.

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	15	g/10min	ASTM D 1238
Temperature	330	°C	-
Load	2.16	kg	-

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Modulus	2170	MPa	ASTM D 638
Tensile Strength at Yield	68	MPa	ASTM D 638
Tensile Strength at Break	70	MPa	ASTM D 638
Elongation at Yield	7.5	%	ASTM D 638
Elongation at Break	117	%	ASTM D 638
Flexural Modulus	2200	MPa	ASTM D 790
Izod Impact notched, 1/8 in	578	J/m	ASTM D 256
Izod Impact unnotched, 1/8 in	2140	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ASTM Data			
DTUL @ 66 psi	160	°C	ASTM D 648
DTUL @ 264 psi	147	°C	ASTM D 648
Vicat Temperature	164	°C	ASTM D 1525

Other properties	Value	Unit	Test Standard
Density	1200	kg/m ³	ISO 1183
Density	1200	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	3 - 4	h	-
Processing humidity	≤0.02	%	-
Melt temperature	350 - 370	°C	-
Mold temperature	80 - 115	°C	-
Zone 1	325 - 350	°C	-
Zone 2	340 - 360	°C	-
Zone 3	350 - 370	°C	-
Screw speed	40 - 70	rpm	-
Back pressure	0.3 - 0.7	MPa	-

Characteristics**Processing**

Injection Molding

Special Characteristics

Flame retardant

Additives

Flame retarding agent

Regional Availability

Europe