

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt flow index, MFI	8	g/10min	ISO 1133
Temperature	300	°C	-
Load	1.2	kg	-
Molding shrinkage, parallel	0.6	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Yield stress	65	MPa	ISO 527
Stress at break	55	MPa	ISO 527
Strain at break	>50	%	ISO 527
Flexural modulus, 23°C	2300	MPa	ISO 178
Flexural strength	90	MPa	ISO 178
Charpy impact strength, +23°C	N	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	60	kJ/m <sup>2</sup>	ISO 179/1eA
Izod notched impact strength, +23°C	70	kJ/m <sup>2</sup>	ISO 180/1A
Rockwell hardness	M 50	-	ISO 2039-2

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	128	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	135	°C	ISO 75-1/-2
Vicat softening temperature, B	146	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	V-2	class	IEC 60695-11-10
Thickness tested	1.6	mm	-
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	3.2	mm	-
Glow Wire Flammability Index (GWFI)	850	°C	IEC 60695-2-12
GWFI - thickness tested (1)	1	mm	-
Glow Wire Flammability Index (GWFI)	850	°C	IEC 60695-2-12
GWFI - thickness tested (2)	2	mm	-

Electrical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Volume resistivity	1E16	Ohm*m	IEC 62631-3-1
Surface resistivity	1E16	Ohm	IEC 62631-3-2
Electric strength	17	kV/mm	IEC 60243-1
Comparative tracking index	225	-	IEC 60112

Other properties	Value	Unit	Test Standard
Water absorption	0.1	%	Sim. to ISO 62
Density	1200	kg/m <sup>3</sup>	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120 - 130	°C	-
Pre-drying - Time	3	h	-
Melt temperature	280 - 310	°C	-
Mold temperature	80 - 100	°C	-

## Characteristics

### Processing

Injection Molding

### Applications

Electrical and Electronical

**Special Characteristics**

Heat stabilized or stable to heat, Transparent

**Regional Availability**

North America, Europe, Asia Pacific, South and Central America

**Certifications**

RoHS compliant