

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	20	g/10min	ISO 1133
Temperature	300	°C	-
Load	1.2	kg	-
Molding shrinkage, parallel	0.6	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	2300	MPa	ISO 527
Yield stress	60	MPa	ISO 527
Stress at break	50	MPa	ISO 527
Strain at break	50	%	ISO 527
Flexural modulus, 23°C	2300	MPa	ISO 178
Flexural strength	90	MPa	ISO 178
Charpy impact strength, +23°C	N	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	55	kJ/m ²	ISO 179/1eA
Izod notched impact strength, +23°C	55	kJ/m ²	ISO 180/1A
Rockwell hardness	M 50	-	ISO 2039-2

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	125	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	135	°C	ISO 75-1/-2
Vicat softening temperature, A	155	°C	ISO 306
Vicat softening temperature, B	145	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.6	mm	-
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	3.2	mm	-
Glow Wire Flammability Index (GWFI)	850	°C	IEC 60695-2-12
GWFI - thickness tested (1)	1	mm	-
Glow Wire Flammability Index (GWFI)	850	°C	IEC 60695-2-12
GWFI - thickness tested (2)	2	mm	-

Electrical properties	Value	Unit	Test Standard
ISO Data			
Volume resistivity	1E16	Ohm*m	IEC 62631-3-1
Surface resistivity	1E16	Ohm	IEC 62631-3-2
Comparative tracking index	250	-	IEC 60112

Other properties	Value	Unit	Test Standard
Water absorption	0.1	%	Sim. to ISO 62
Density	1200	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	100 - 120	°C	-
Pre-drying - Time	3	h	-
Melt temperature	260 - 290	°C	-
Mold temperature	80 - 100	°C	-

Characteristics

Processing

Injection Molding

Applications

Electrical and Electronical

Special Characteristics

Heat stabilized or stable to heat, Transparent

Regional Availability

North America, Europe, Asia Pacific, South and Central America

Certifications

RoHS compliant