

**Product Texts**

Base Polymer	Polycarbonate
Special Features	easy flow,UV stabilised,laser etchable (dark etching)
Market Segment	various
Application Area	various
Typical Applications	various

**Processing/Physical Characteristics**

	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Melt volume-flow rate, MVR	33	cm <sup>3</sup> /10min	ISO 1133
Temperature	300	°C	-
Load	1.2	kg	-

[C]: CAMPUS

**Mechanical properties**

	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Tensile Modulus	2350	MPa	ISO 527
<sup>[C]</sup> Yield stress	62	MPa	ISO 527
<sup>[C]</sup> Yield strain	5.7	%	ISO 527
<sup>[C]</sup> Charpy impact strength, +23°C	N	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy notched impact strength, +23°C	10	kJ/m <sup>2</sup>	ISO 179/1eA

[C]: CAMPUS

**Thermal properties**

	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Vicat softening temperature, B	142	°C	ISO 306
<sup>[C]</sup> Burning Behav. at 1.5 mm nom. thickn.	V-2	class	IEC 60695-11-10
Thickness tested	1.5	mm	-

[C]: CAMPUS

**Other properties**

	Value	Unit	Test Standard
<sup>[C]</sup> Density	1230	kg/m <sup>3</sup>	ISO 1183

[C]: CAMPUS

**Characteristics****Processing**

Injection Molding

**Features**

Laser Markable

**Delivery form**

White

**Regional Availability**

North America, Europe, Asia Pacific, Near East/Africa

**Special Characteristics**

U.V. stabilized or stable to weather

**Other text information****Injection molding**

Pre-Drying Conditions      120 °C in a dry air (dessiccant) dryer  
for 2-3 h  
in an air circulating dryer 100-120 °C  
for 4-12 h  
dependant on moisture content  
max. moisture content <0,02 %

Processing Injection Moulding      melt temperature 280-310 °C  
mould temperature 80-100 °C

Storage

dry, protected from light