

**Product Texts**

Base Polymer	Polycarbonate
Filler/Additive System	UV stabilised
Special Features	IR-transparent
Market Segment	Automotive,Lighting
Application Area	lighting,IR-transparent
Typical Applications	lamp covers,display elements,operating elements

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Melt volume-flow rate, MVR	16	cm <sup>3</sup> /10min	ISO 1133
Temperature	300	°C	-
Load	1.2	kg	-

[C]: CAMPUS

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Tensile Modulus	2400	MPa	ISO 527
<sup>[C]</sup> Yield stress	66	MPa	ISO 527
<sup>[C]</sup> Yield strain	6	%	ISO 527
<sup>[C]</sup> Charpy impact strength, +23°C	N	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy notched impact strength, +23°C	10	kJ/m <sup>2</sup>	ISO 179/1eA

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Temp. of deflection under load, 1.80 MPa	124	°C	ISO 75-1/-2
<sup>[C]</sup> Vicat softening temperature, B	142	°C	ISO 306
<sup>[C]</sup> Burning Behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	-
<sup>[C]</sup> Burning Behav. at thickness h	V-2	class	IEC 60695-11-10
Thickness tested	0.8	mm	-

[C]: CAMPUS

Other properties	Value	Unit	Test Standard
<sup>[C]</sup> Density	1190	kg/m <sup>3</sup>	ISO 1183

[C]: CAMPUS

**Characteristics****Processing**

Injection Molding

**Features**

IR Transparent

**Delivery form**

Black

**Applications**

Automotive

**Special Characteristics**

U.V. stabilized or stable to weather

**Regional Availability**

North America, Europe, Asia Pacific, Near East/Africa

**Other text information****Injection molding**

Pre-Drying Conditions 120 °C in a dry air (dessiccant) dryer  
for 2-3 h  
max. moisture content <0,02 %

Processing Injection Moulding melt temperature 270-310 °C  
mould temperature 80-110 °C

Storage

dry, protected from light