

**Product Texts**

Base Polymer	Polycarbonate
Filler/Additive System	special filler,antioxidant
Special Features	high light transmission,light scattering,UV stabilised,easy flow
Market Segment	Automotive,Lighting
Application Area	lighting,light transparent components
Typical Applications	lamp covers,light guides

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Melt volume-flow rate, MVR	28	cm <sup>3</sup> /10min	ISO 1133
Temperature	300	°C	-
Load	1.2	kg	-

[C]: CAMPUS

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Tensile Modulus	2350	MPa	ISO 527
<sup>[C]</sup> Yield stress	65	MPa	ISO 527
<sup>[C]</sup> Yield strain	6	%	ISO 527
<sup>[C]</sup> Charpy impact strength, +23°C	90	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy notched impact strength, +23°C	5	kJ/m <sup>2</sup>	ISO 179/1eA

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Temp. of deflection under load, 1.80 MPa	125	°C	ISO 75-1/-2
<sup>[C]</sup> Vicat softening temperature, B	141	°C	ISO 306
<sup>[C]</sup> Burning Behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	-
Yellow Card available	yes	-	-
<sup>[C]</sup> Burning Behav. at thickness h	V-2	class	IEC 60695-11-10
Thickness tested	0.8	mm	-
Yellow Card available	yes	-	-

[C]: CAMPUS

Other properties	Value	Unit	Test Standard
<sup>[C]</sup> Density	1180	kg/m <sup>3</sup>	ISO 1183

[C]: CAMPUS

**Characteristics****Processing**

Injection Molding

**Features**

Light Guiding

**Special Characteristics**

U.V. stabilized or stable to weather

**Regional Availability**

North America, Europe, Asia Pacific, Near East/Africa

**Other text information****Injection molding**

Pre-Drying Conditions 120 °C in a dry air (dessiccant) dryer  
for 2-3 h  
max. moisture content <0,02 %

Processing Injection Moulding melt temperature 270-300 °C  
mould temperature 80-100 °C

Storage

dry, protected from light