Makrolon® FR6020

PC-I FR(40) — Covestro Deutschland AG

Product Texts

- polycarbonate
- medium viscosity
- easy release
- UV stabilized
- flame retardant
- non-reinforced
- good hydrolysis resistance
- impact modified
- Information technology
- electrical/electronic

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
[C] Melt volume-flow rate, MVR	**9**	cm³/10min	ISO 1133
Temperature	**300**	°C	-
Load	**1.2**	kg	-
Molding shrinkage, parallel	**0.7**	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	Value	Unit	Test Standard
ISO Data			
[C] Tensile Modulus	**2380**	MPa	ISO 527
[C] Yield stress	**58**	MPa	ISO 527
[C] Yield strain	**6**	%	ISO 527
Flexural modulus, 23°C	**2430**	MPa	ISO 178
Flexural strength	**90**	MPa	ISO 178
[C] Charpy impact strength, +23°C	**N**	kJ/m²	ISO 179/1eU
Charpy notched impact strength, +23°C	**69**	kJ/m²	ISO 179/1eA
Type of failure	**P**	-	-
Charpy notched impact strength, -30°C	**33**	kJ/m²	ISO 179/1eA
Type of failure	**C**	-	-
Izod impact strength, +23°C	**N**	kJ/m²	ISO 180/1U
Izod notched impact strength, +23°C	**67**	kJ/m²	ISO 180/1A
Izod notched impact strength	**26**	kJ/m²	ISO 180/1A
Temperature	**-30**	°C	-

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
ISO Data			
[C] Temp. of deflection under load, 1.80 MPa	**114**	°C	ISO 75-1/-2
[C] Temp. of deflection under load, 0.45 MPa	**127**	°C	ISO 75-1/-2
[C] Vicat softening temperature, B	**134**	°C	ISO 306
[C] Coeff. of linear therm. expansion, parallel	**49**	E-6/K	ISO 11359-1/-2
[C] Coeff. of linear therm. expansion, normal	**58**	E-6/K	ISO 11359-1/-2
[C] Burning Behav. at 1.5 mm nom. thickn.	**V-0**	class	IEC 60695-11-10
[C] Burning Behav. at thickness h	**V-0**	class	IEC 60695-11-10
Thickness tested	**2.0**	mm	-
[C] Burning Behav. 5V at thickness h	**5VB**	class	IEC 60695-11-20
Thickness tested	**2.0**	mm	-

[C]: CAMPUS

Other properties	Value	Unit	Test Standard
[C] Density	**1200**	kg/m³	ISO 1183

[C]: CAMPUS

Test specimen production	Value	Unit	Test Standard
ISO Data			

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[C] Injection Molding, melt temperature	**300**	°C	ISO 294
Injection Molding, mold temperature	**80**	°C	ISO 294

[C]: CAMPUS

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Melt temperature	**280 - 300**	°C	-
Mold temperature	**80**	°C	-

Characteristics

Processing
Injection Molding

Applications
IT / Business Machine, Electrical and Electronical

Special Characteristics
Flame retardant, High impact or impact modified, U.V. stabilized or stable to weather

Regional Availability
North America, Europe, Asia Pacific, Near East/Africa

Chemical Resistance
Hydrolytically Stable

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