

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	7	g/10min	ISO 1133
Temperature	300	°C	-
Load	1.2	kg	-
ASTM Data			
Mold Shrinkage, MD	0.0025	mm/mm	ASTM D 955
Mechanical properties			
ISO Data			
Stress at break	60	MPa	ISO 527
Strain at break	4	%	ISO 527
Flexural modulus, 23°C	5200	MPa	ISO 178
Izod notched impact strength, +23°C	7	kJ/m ²	ISO 180/1A
Izod notched impact strength	5	kJ/m ²	ISO 180/1A
Temperature	-30	°C	-
Thermal properties			
ISO Data			
Temp. of deflection under load, 1.80 MPa	135	°C	ISO 75-1/-2
Vicat softening temperature, A	145	°C	ISO 306
Vicat softening temperature, B	140	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	V-2	class	IEC 60695-11-10
Thickness tested	1.6	mm	-
Burning behav. at thickness h	V-0	class	IEC 60695-11-10
Thickness tested	3.2	mm	-
Glow Wire Flammability Index (GWFI)	850	°C	IEC 60695-2-12
GWFI - thickness tested (1)	2	mm	-
Other properties			
Density	1420	kg/m ³	ISO 1183

Characteristics

Regional Availability

Europe