

XYRON™ AG213
(PA66+PPE)-GF30

Asahi Kasei

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Strength	150	MPa	ISO 527
Flexural modulus, 23°C	7900	MPa	ISO 178
Flexural strength	230	MPa	ISO 178
^[C] Charpy notched impact strength, +23°C	11	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
ISO Data			
Coeff. of linear therm. expansion, parallel	30	E-6/K	ISO 11359-1/-2
ASTM Data			
DTUL @ 264 psi	226	°C	ASTM D 648

Electrical properties	Value	Unit	Test Standard
ISO Data			
^[C] Relative permittivity, 100Hz	3.5	-	IEC 62631-2-1
^[C] Relative permittivity, 1MHz	3.4	-	IEC 62631-2-1
^[C] Dissipation factor, 100Hz	5	E-4	IEC 62631-2-1
^[C] Dissipation factor, 1MHz	10	E-4	IEC 62631-2-1
^[C] Surface resistivity	>1E15	Ohm	IEC 62631-3-2

[C]: CAMPUS

Other properties	Value	Unit	Test Standard
^[C] Density	1330	kg/m ³	ISO 1183

[C]: CAMPUS

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	110 - 130	°C	-
Pre-drying - Time	2 - 4	h	-
Melt temperature	280 - 300	°C	-
Mold temperature	60 - 120	°C	-

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa