

RTP 304 SE

PC-GF25

RTP Company

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.002	mm/mm	ASTM D 955
Mechanical properties			
ASTM Data			
Tensile Modulus	7584	MPa	ASTM D 638
Tensile Strength	117	MPa	ASTM D 638
Flexural Modulus	6205	MPa	ASTM D 790
Flexural Strength	179	MPa	ASTM D 790
Rockwell Hardness	R 118	-	ASTM D 785
Izod Impact notched, 1/8 in	160	J/m	ASTM D 256
Thermal properties			
ASTM Data			
UL 94 Flame rating	V-2	-	UL 94
Thickness tested	1.59	mm	-
DTUL @ 66 psi	149	°C	ASTM D 648
DTUL @ 264 psi	146	°C	ASTM D 648
Electrical properties			
ASTM Data			
Dielectric Strength, Short Time	18.9	kV/mm	ASTM D 149
Dissipation Factor, 1 MHz	0.008	-	ASTM D 150
Dielectric Constant, 1 MHz	3.3	-	ASTM D 150
Arc Resistance	120	s	ASTM D 495
Other properties			
Water Absorption, 24hr	0.09	%	ASTM D 570
Density	1370	kg/m ³	ASTM D 792
Moisture Content	0.02	%	-
Processing Recommendation Injection Molding			
Pre-drying - Temperature	121	°C	-
Pre-drying - Time	4	h	-
Melt temperature	288 - 316	°C	-
Mold temperature	82.2 - 121	°C	-
Injection pressure	68.9 - 103	MPa	-

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific