

Product Texts

LNP THERMOCOMP DX06411 compound is based on Polycarbonate (PC) resin containing 20% glass fiber. Added features of this grade include: Easy Molding, Mold Release.

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Modulus	5740	MPa	ASTM D 638
Tensile Strength at Break	82	MPa	ASTM D 638
Elongation at Break	4.2	%	ASTM D 638
Flexural Modulus	5650	MPa	ASTM D 790
Flexural Strength	144	MPa	ASTM D 790
Izod Impact notched, 1/8 in	64	J/m	ASTM D 256
Izod Impact unnotched, 1/8 in	747	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ASTM Data			
DTUL @ 264 psi	137	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Density	1400	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	4	h	-
Processing humidity	≤0.02	%	-
Melt temperature	305 - 325	°C	-
Mold temperature	80 - 110	°C	-
Zone 1	295 - 305	°C	-
Zone 2	310 - 320	°C	-
Zone 3	320 - 330	°C	-
Screw speed	30 - 60	rpm	-
Back pressure	0.2 - 0.3	MPa	-

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific