

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.4	%	ISO 294-4, 2577
Mechanical properties			
ASTM Data			
Tensile Strength	110	MPa	ASTM D 638
Flexural Modulus	6000	MPa	ASTM D 790
Flexural Strength	150	MPa	ASTM D 790
Izod Impact notched, 1/4 in	120	J/m	ASTM D 256
Thermal properties			
ASTM Data			
DTUL @ 264 psi	140	°C	ASTM D 648
Electrical properties			
ASTM Data			
Surface Resistivity	1E15	Ohm	ASTM D 257
Other properties			
Density	1340	kg/m ³	ASTM D 792
Processing Recommendation Injection Molding			
Pre-drying - Temperature	110 - 130	°C	-
Pre-drying - Time	3 - 4	h	-
Mold temperature	80 - 120	°C	-
Zone 1	280 - 310	°C	-
Zone 2	280 - 310	°C	-
Zone 3	280 - 310	°C	-

Characteristics

Processing

Injection Molding

Special Characteristics

Flame retardant

Delivery form

Black

Regional Availability

Asia Pacific