

Product Texts

Dry mixed Polycarbonat, 15% glassfiber reinforced with release agent. Medium to high flowability.
For all kind of injection molding parts with high performance of stiffnes.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	14	g/10min	ISO 1133
Temperature	300	°C	-
Load	1.2	kg	-

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	4400	MPa	ISO 527
Yield stress	78	MPa	ISO 527
Yield strain	2	%	ISO 527
Stress at break	76	MPa	ISO 527
Charpy impact strength, +23°C	36	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	10	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	135	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	142	°C	ISO 75-1/-2
Vicat softening temperature, B	145	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.6	mm	-

Other properties	Value	Unit	Test Standard
Density	1300	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	4	h	-
Processing humidity	≤0.03	%	-
Mold temperature	80 - 120	°C	-
Feed temperature	60 - 80	°C	-
Zone 1	270 - 290	°C	-
Nozzle temperature	270 - 290	°C	-

Characteristics**Processing**

Injection Molding

Additives

Release agent

Delivery form

Pellets

Regional Availability

Europe