

Product Texts

Polyamide 66/PET, 25% glass fiber reinforced, heat-aging stabilized, red phosphorous flame retardant, for injection moulding

Processing/Physical Characteristics

	dry / cond	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	28 / *	cm ³ /10min	ISO 1133
Load	5 / *	kg	-
^[C] Molding shrinkage, parallel	0.5 / *	%	ISO 294-4, 2577
^[C] Molding shrinkage, normal	1.0 / *	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties

	dry / cond	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	8500 / 6200	MPa	ISO 527
^[C] Stress at break	150 / 110	MPa	ISO 527
^[C] Strain at break	3.5 / 5	%	ISO 527
Flexural modulus, 23°C	7500 / 5600	MPa	ISO 178
Flexural strength	210 / 160	MPa	ISO 178
^[C] Charpy impact strength, +23°C	70 / 75	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	10 / 15	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties

	dry / cond	Unit	Test Standard
ISO Data			
^[C] Melting temperature, 10°C/min	262 / *	°C	ISO 11357-1/-3
^[C] Temp. of deflection under load, 1.80 MPa	230 / *	°C	ISO 75-1/-2
^[C] Temp. of deflection under load, 0.45 MPa	250 / *	°C	ISO 75-1/-2
^[C] Vicat softening temperature, B	245 / *	°C	ISO 306
^[C] Burning Behav. at 1.5 mm nom. thickn.	V-0 / *	class	IEC 60695-11-10
Yellow Card available	yes / *	-	-
^[C] Burning Behav. at thickness h	V-0 / *	class	IEC 60695-11-10
Thickness tested	0.8 / *	mm	-

[C]: CAMPUS

Electrical properties

	dry / cond	Unit	Test Standard
ISO Data			
^[C] Volume resistivity	>1E13 / -	Ohm*m	IEC 62631-3-1
^[C] Surface resistivity	* / 1E14	Ohm	IEC 62631-3-2
^[C] Comparative tracking index	575 / -	-	IEC 60112

[C]: CAMPUS

Other properties

	dry / cond	Unit	Test Standard
^[C] Density	1360 / -	kg/m ³	ISO 1183

[C]: CAMPUS

Material specific properties

	dry / cond	Unit	Test Standard
ISO Data			
Viscosity number	145 / *	cm ³ /g	ISO 307, 1157, 1628

Characteristics**Processing**

Injection Molding

Delivery form

Black

Special Characteristics

Flame retardant, Heat stabilized or stable to heat