

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
Molding shrinkage, parallel	0.2 / *	%	ISO 294-4, 2577
Molding shrinkage, normal	0.7 / *	%	ISO 294-4, 2577
<b>Mechanical properties</b>			
<b>ISO Data</b>			
Tensile Modulus	10800 / 10000	MPa	ISO 527
Stress at break	230 / 210	MPa	ISO 527
Strain at break	2.8 / 2.9	%	ISO 527
Charpy impact strength, +23°C	80 / 85	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	14 / 15	kJ/m <sup>2</sup>	ISO 179/1eA
<b>Thermal properties</b>			
<b>ISO Data</b>			
Melting temperature, 10°C/min	265 / *	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	220 / *	°C	ISO 75-1/-2
Burning behav. at 1.5 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	1.6 / *	mm	-
<b>Other properties</b>			
<b>ISO Data</b>			
Water absorption	5.2 / *	%	Sim. to ISO 62
Humidity absorption	1.6 / *	%	Sim. to ISO 62
Density	1380 / -	kg/m <sup>3</sup>	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2 - 12	h	-
Processing humidity	≤0.08	%	-
Mold temperature	90 - 120	°C	-
Feed temperature	80	°C	-
Zone 1	285	°C	-
Zone 2	290	°C	-
Zone 3	295	°C	-
Zone 4	300	°C	-
Zone 5	295	°C	-

## Characteristics

### Processing

Injection Molding

### Delivery form

Pellets, Natural Color

### Special Characteristics

Heat stabilized or stable to heat

### Certifications

RoHS compliant

### Regional Availability

Europe