

<b>Processing/Physical Characteristics</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Melt flow index, MFI	<b>36</b>	g/10min	ISO 1133
Temperature	<b>250</b>	°C	-
Load	<b>10</b>	kg	-
Molding shrinkage, parallel	<b>0.3</b>	%	ISO 294-4, 2577
Molding shrinkage, normal	<b>0.3</b>	%	ISO 294-4, 2577
<b>ASTM Data</b>			
Melt Flow Index, MFI	<b>36</b>	g/10min	ASTM D 1238
Temperature	<b>250</b>	°C	-
Load	<b>10</b>	kg	-
Mold Shrinkage, MD	<b>0.0035</b>	mm/mm	ASTM D 955
Mold Shrinkage, TD	<b>0.0035</b>	mm/mm	ASTM D 955
<b>Mechanical properties</b>			
<b>ISO Data</b>			
Yield stress	<b>100</b>	MPa	ISO 527
Flexural modulus, 23°C	<b>6000</b>	MPa	ISO 178
Flexural strength	<b>146</b>	MPa	ISO 178
Charpy notched impact strength, +23°C	<b>8</b>	kJ/m <sup>2</sup>	ISO 179/1eA
Izod notched impact strength, +23°C	<b>7</b>	kJ/m <sup>2</sup>	ISO 180/1A
<b>ASTM Data</b>			
Tensile Strength at Yield	<b>110</b>	MPa	ASTM D 638
Flexural Modulus	<b>5200</b>	MPa	ASTM D 790
Flexural Strength	<b>150</b>	MPa	ASTM D 790
<b>Thermal properties</b>			
<b>ISO Data</b>			
Burning behav. at 1.5 mm nom. thickn.	<b>V-1</b>	class	IEC 60695-11-10
Thickness tested	<b>1.5</b>	mm	-
Burning behav. at thickness h	<b>V-0</b>	class	IEC 60695-11-10
Thickness tested	<b>2.0</b>	mm	-
Burning behav. 5V at thickness h	<b>5VB</b>	class	IEC 60695-11-20
Thickness tested	<b>2.0</b>	mm	-
<b>ASTM Data</b>			
UL 94 Flame rating	<b>V-1</b>	-	UL 94
Thickness tested	<b>1.5</b>	mm	-
DTUL @ 264 psi	<b>114</b>	°C	ASTM D 648
<b>Other properties</b>			
Density	<b>1340</b>	kg/m <sup>3</sup>	ISO 1183
Density	<b>1340</b>	kg/m <sup>3</sup>	ASTM D 792
<b>Processing Recommendation Injection Molding</b>			
Pre-drying - Temperature	<b>120</b>	°C	-
Pre-drying - Time	<b>4 - 6</b>	h	-
Processing humidity	<b>≤0.05</b>	%	-
Melt temperature	<b>280</b>	°C	-
Mold temperature	<b>70 - 100</b>	°C	-
Zone 1	<b>240 - 250</b>	°C	-
Zone 2	<b>260 - 270</b>	°C	-
Zone 3	<b>280 - 290</b>	°C	-
Nozzle temperature	<b>290</b>	°C	-
Screw speed	<b>50 - 150</b>	rpm	-
Injection pressure	<b>69 - 230</b>	MPa	-
Back pressure	<b>0.5 - 2</b>	MPa	-

**Characteristics**

**Processing**

Injection Molding

**Regional Availability**

North America, Europe, Asia Pacific

**Delivery form**

Pellets, Natural Color