

Product Texts

LNP STAT-KON DDF029 compound is based on Polycarbonate (PC) resin containing conductive carbon powder and 10% glass fiber. Added features of this grade include: Electrically Conductive, Flame Retardant.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.4	%	ISO 294-4, 2577
Molding shrinkage, normal	0.5	%	ISO 294-4, 2577
ASTM Data			
Mold Shrinkage, MD	0.4	mm/mm	ASTM D 955
Mold Shrinkage, TD	0.5	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	4600	MPa	ISO 527
Stress at break	81	MPa	ISO 527
Strain at break	2.8	%	ISO 527
Flexural modulus	4800	MPa	ISO 178
Flexural strength	134	MPa	ISO 178
Izod impact strength, +23°C, 4mm	32	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C, 4mm	6	kJ/m ²	ISO 180/1A
ASTM Data			
Tensile Modulus	4480	MPa	ASTM D 638
Tensile Strength at Break	81	MPa	ASTM D 638
Elongation at Break	2.9	%	ASTM D 638
Flexural Modulus	4410	MPa	ASTM D 790
Flexural Strength	132	MPa	ASTM D 790
Izod Impact notched, 1/8 in	53	J/m	ASTM D 256
Izod Impact unnotched, 1/8 in	443	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	135	°C	ISO 75-1/-2
ASTM Data			
DTUL @ 66 psi	141	°C	ASTM D 648
DTUL @ 264 psi	135	°C	ASTM D 648

Electrical properties	Value	Unit	Test Standard
ASTM Data			
Surface Resistivity	1E10	Ohm	ASTM D 257

Other properties	Value	Unit	Test Standard
Humidity absorption	0.2	%	Sim. to ISO 62
Water Absorption, 24hr	0.11	%	ASTM D 570
Density	1370	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	4	h	-
Processing humidity	≤0.02	%	-
Melt temperature	305 - 325	°C	-
Mold temperature	80 - 110	°C	-
Zone 1	295 - 305	°C	-
Zone 2	310 - 320	°C	-
Zone 3	320 - 330	°C	-
Screw speed	30 - 60	rpm	-
Back pressure	0.2 - 0.3	MPa	-

Characteristics

Processing

Injection Molding

Special Characteristics

Increased electrical conductivity, Flame retardant

Additives

Flame retarding agent

Regional Availability

North America, Europe, Asia Pacific