

RamSter PF811BK11-1

PBT

Polyram

Processing/Physical Characteristics	Value	Unit	Test Standard
Other Standards^[5]			
Molding shrinkage, parallel	1.6	%	Producer Method
Molding shrinkage, normal	1.6	%	Producer Method

S: These properties are reported by the producer according standards that are different to our defaults.

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	1650	MPa	ISO 527
Tensile Strength	35	MPa	ISO 527
Yield strain	4.3	%	ISO 527
Izod notched impact strength, +23°C	45	kJ/m ²	ISO 180/1A
ASTM Data			
Izod Impact notched, 1/8 in	590	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ISO Data			
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	3.0	mm	-

Other properties	Value	Unit	Test Standard
Water absorption	0.5	%	Sim. to ISO 62
Humidity absorption	0.2	%	Sim. to ISO 62
Density	1220	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	3 - 4	h	-
Processing humidity	≤0.02	%	-
Mold temperature	50 - 80	°C	-
Feed temperature	40 - 60	°C	-
Zone 1	230 - 250	°C	-
Zone 2	240 - 255	°C	-
Zone 3	245 - 260	°C	-

Characteristics**Processing**

Injection Molding

Delivery form

Black

Special Characteristics

High impact or impact modified, U.V. stabilized or stable to weather

Certifications

RoHS compliant

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa