

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.016	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Strength at Yield	52	MPa	ASTM D 638
Elongation at Break	100	%	ASTM D 638
Flexural Modulus	2384	MPa	ASTM D 790
Flexural Strength	79.5	MPa	ASTM D 790
Izod Impact notched, 1/8 in	54.7	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	0.71	mm	-
DTUL @ 264 psi	57	°C	ASTM D 648
Melting Temperature	225	°C	ASTM D 3418

Electrical properties	Value	Unit	Test Standard
ISO Data			
Comparative tracking index	600	-	IEC 60112
ASTM Data			
Dielectric Strength, Short Time	23	kV/mm	ASTM D 149
Volume Resistivity	1E17	Ohm*cm	ASTM D 257

Other properties	Value	Unit	Test Standard
Density	1300	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	100 - 120	°C	-
Pre-drying - Time	3 - 5	h	-
Processing humidity	≤0.02	%	-
Melt temperature	240 - 250	°C	-
Mold temperature	40 - 80	°C	-
Zone 1	230 - 235	°C	-
Zone 2	235 - 245	°C	-
Zone 3	235 - 245	°C	-
Nozzle temperature	240 - 250	°C	-

Characteristics

Processing

Injection Molding

Chemical Resistance

Hydrolytically Stable

Applications

Automotive, IT / Business Machine

Regional Availability

North America, Europe, Asia Pacific, South and Central America