

**Product Texts**

LNP COLORCOMP W1000EXP compound is based on unfilled Polybutylene Terephthalate (PBT) resin.

UL Yellow Card Link [E207780-103938350](https://www.ulprospector.com/usa/Products/Plastics/PBT/1000EXP)

Mechanical properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
Tensile Strength at Yield	51	MPa	ASTM D 638
Tensile Strength at Break	51	MPa	ASTM D 638
Elongation at Break	200	%	ASTM D 638
Flexural Modulus	2340	MPa	ASTM D 790
Rockwell Hardness	R 117	-	ASTM D 785
Izod Impact notched, 1/8 in	53	J/m	ASTM D 256
Izod Impact unnotched, 1/8 in	1600	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	-

Electrical properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
Dielectric Strength, Short Time	15.7	kV/mm	ASTM D 149
Dissipation Factor, 1 MHz	0.02	-	ASTM D 150
Dielectric Constant, 1 MHz	3.1	-	ASTM D 150
Volume Resistivity	>1E15	Ohm*cm	ASTM D 257

Other properties	Value	Unit	Test Standard
Density	1310	kg/m <sup>3</sup>	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	3 - 4	h	-
Processing humidity	≤0.02	%	-
Melt temperature	245 - 260	°C	-
Mold temperature	50 - 75	°C	-
Zone 1	230 - 250	°C	-
Zone 2	240 - 255	°C	-
Zone 3	245 - 260	°C	-
Screw speed	50 - 100	rpm	-
Back pressure	0.3 - 0.7	MPa	-

**Characteristics****Processing**

Injection Molding

**Regional Availability**

Asia Pacific

**Applications**

Automotive