

HEB4010

PBT

Shanghai Kumho Sunny Plastics Co., Ltd.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	38	g/10min	ISO 1133
Temperature	250	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	1.9	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Strength	57	MPa	ISO 527
Flexural modulus, 23°C	2600	MPa	ISO 178
Flexural strength	85	MPa	ISO 178
Charpy impact strength, +23°C	N	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	5	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	4	kJ/m ²	ISO 179/1eA
Izod notched impact strength, +23°C	5	kJ/m ²	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 0.45 MPa	190	°C	ISO 75-1/-2

Electrical properties	Value	Unit	Test Standard
ISO Data			
Volume resistivity	1E15	Ohm*m	IEC 62631-3-1
Surface resistivity	>1E15	Ohm	IEC 62631-3-2

Other properties	Value	Unit	Test Standard
Density	1310	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	100 - 120	°C	-
Pre-drying - Time	4 - 6	h	-
Processing humidity	≤0.02	%	-
Melt temperature	230 - 250	°C	-
Mold temperature	60 - 80	°C	-
Zone 1	220 - 230	°C	-
Zone 2	230 - 250	°C	-
Zone 3	230 - 250	°C	-
Nozzle temperature	240 - 260	°C	-
Screw speed	20 - 100	rpm	-
Back pressure	0.2 - 0.8	MPa	-

Characteristics**Processing**

Injection Molding

Regional Availability

Asia Pacific

Features

High Gloss