

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	30	g/10min	ASTM D 1238
Temperature	250	°C	-
Load	2.16	kg	-
Mold Shrinkage, MD	0.015	mm/mm	ASTM D 955
Mold Shrinkage, TD	0.017	mm/mm	ASTM D 955
Mechanical properties			
Value	Unit	Test Standard	
ASTM Data			
Tensile Strength	50	MPa	ASTM D 638
Elongation at Break	15	%	ASTM D 638
Flexural Modulus	2000	MPa	ASTM D 790
Flexural Strength	70	MPa	ASTM D 790
Izod Impact notched, 1/8 in	70	J/m	ASTM D 256
Thermal properties			
Value	Unit	Test Standard	
ASTM Data			
Melting Temperature	222	°C	ASTM D 3418
Vicat Temperature	216	°C	ASTM D 1525
Other properties			
Value	Unit	Test Standard	
Density	1310	kg/m ³	ASTM D 792
Processing Recommendation Injection Molding			
Value	Unit	Test Standard	
Pre-drying - Temperature	80 - 120	°C	-
Pre-drying - Time	4 - 6	h	-
Melt temperature	230 - 260	°C	-
Mold temperature	70 - 90	°C	-

Characteristics**Processing**

Injection Molding, Other Extrusion

Regional Availability

North America, Europe, South and Central America

Delivery form

Natural Color