

Product Texts

Common features of Crastin® thermoplastic polyester resin include mechanical and physical properties such as stiffness and toughness, heat resistance, friction and wear resistance, excellent surface finishes and good colourability. Crastin® thermoplastic polyester resin has excellent electrical insulation characteristics and high arc-resistant grades are available. Many flame retardant grades have UL recognition (class V-0). Crastin® thermoplastic polyester resin typically has high chemical and heat ageing resistance.

The good melt stability of Crastin® thermoplastic polyester resin normally enables the recycling of properly handled production waste.

If recycling is not possible, we recommend, as the preferred option, incineration with energy recovery (-24 kJ/g of base polymer) in appropriately equipped installations. For disposal, local regulations have to be observed.

Crastin® thermoplastic polyester resin typically is used in demanding applications in the electronics, electrical, automotive, mechanical engineering, chemical, domestic appliances and sporting goods industry.

Crastin® S620F20 BK851 is an unreinforced, nucleated, lubricated, medium viscosity polybutylene terephthalate resin for fast injection molding.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
^[C] Density of melt	1100	kg/m ³	-
^[C] Ejection temperature	170	°C	-

[C]: CAMPUS

Mechanical properties	Value	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	2600	MPa	ISO 527
^[C] Yield stress	59	MPa	ISO 527
^[C] Yield strain	8	%	ISO 527
^[C] Nominal strain at break	30	%	ISO 527
^[C] Charpy notched impact strength, +23°C	4	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
ISO Data			
^[C] Melting temperature, 10°C/min	225	°C	ISO 11357-1/-3
^[C] Glass transition temperature, 10°C/min	55	°C	ISO 11357-1/-2
^[C] Temp. of deflection under load, 0.45 MPa	145	°C	ISO 75-1/-2
^[C] Burning Behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	-
Yellow Card available	yes	-	-
^[C] Burning Behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	3.0	mm	-
Yellow Card available	yes	-	-
^[C] Burning rate, FMVSS, Thickness 1 mm	24	mm/min	ISO 3795 (FMVSS 302)

[C]: CAMPUS

Electrical properties	Value	Unit	Test Standard
ISO Data			
^[C] Comparative tracking index	250	-	IEC 60112

[C]: CAMPUS

Other properties	Value	Unit	Test Standard
^[C] Density	1310	kg/m ³	ISO 1183

[C]: CAMPUS

Characteristics

Crastin® S620F20 BK851

PBT

Celanese

Processing

Injection Molding

Delivery form

Black

Additives

Lubricants

Features

Nucleated

Regional Availability

North America, Europe, Asia Pacific, South and Central America