

COMTUF 420

PBT

LyondellBasell Industries

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.018	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Strength at Break	27.6	MPa	ASTM D 638
Flexural Modulus	1655	MPa	ASTM D 790
Flexural Strength	61.4	MPa	ASTM D 790
Izod Impact notched, 1/8 in	811	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ASTM Data			
DTUL @ 66 psi	154	°C	ASTM D 648
DTUL @ 264 psi	55.6	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Density	1260	kg/m ³	ASTM D 792

Characteristics**Processing**

Injection Molding

Regional Availability

North America

Special Characteristics

High impact or impact modified