

**Product Texts**

PBT, unreinforced,  
 flame retardant based on halogene, UL-listing  
 for rigid, tough and dimensionally stable technical parts

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	2600	MPa	ISO 527
Stress at break	58	MPa	ISO 527
Strain at break	13	%	ISO 527
Tensile creep modulus, 1h	2400	MPa	ISO 899-1
Tensile creep modulus, 1000h	1800	MPa	ISO 899-1
Charpy impact strength, +23°C	45	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	4	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength, -30°C	4	kJ/m <sup>2</sup>	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Melting temperature, 10°C/min	224	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	65	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	165	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	120	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	120	E-6/K	ISO 11359-1/-2
Burning behav. at thickness h	V-0	class	IEC 60695-11-10
Thickness tested	0.9	mm	-
Yellow Card available	yes	-	-

Electrical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Relative permittivity, 1MHz	3.3	-	IEC 62631-2-1
Dissipation factor, 1MHz	200	E-4	IEC 62631-2-1
Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1
Surface resistivity	>1E15	Ohm	IEC 62631-3-2
Electric strength	27	kV/mm	IEC 60243-1
Comparative tracking index	225	-	IEC 60112

Other properties	Value	Unit	Test Standard
Water absorption	0.4	%	Sim. to ISO 62
Humidity absorption	0.16	%	Sim. to ISO 62
Density	1460	kg/m <sup>3</sup>	ISO 1183

Test specimen production	Value	Unit	Test Standard
<b>ISO Data</b>			
Injection Molding, melt temperature	240	°C	ISO 294
Injection Molding, mold temperature	80	°C	ISO 294

**Characteristics****Processing**

Injection Molding

**Regional Availability**

Europe

**Delivery form**

Pellets

**Other text information****Injection Molding**

PREPROCESSING

Max. Water Content 0,04%  
Pre-Drying: 120°C 2-4 Hours  
PROCESSING  
Melt Temperature 240-260°C  
Mould Temperature 80°C