

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt volume-flow rate, MVR	38	cm <sup>3</sup> /10min	ISO 1133
Temperature	250	°C	-
Load	2.16	kg	-
<b>Mechanical properties</b>			
<b>ISO Data</b>			
Tensile Modulus	2650	MPa	ISO 527
Yield stress	57	MPa	ISO 527
Yield strain	4	%	ISO 527
Nominal strain at break	>50	%	ISO 527
Flexural strength	85	MPa	ISO 178
Charpy impact strength, +23°C	N	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy impact strength, -30°C	N	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	5	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength, -30°C	4	kJ/m <sup>2</sup>	ISO 179/1eA
Izod notched impact strength, +23°C	5	kJ/m <sup>2</sup>	ISO 180/1A
Izod notched impact strength	5	kJ/m <sup>2</sup>	ISO 180/1A
Temperature	-30	°C	-
<b>Thermal properties</b>			
<b>ISO Data</b>			
Melting temperature, 10°C/min	223	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	60	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	160	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	135	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	135	E-6/K	ISO 11359-1/-2
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.6	mm	-
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	0.8	mm	-
<b>Electrical properties</b>			
<b>ISO Data</b>			
Relative permittivity, 1MHz	3.2	-	IEC 62631-2-1
Dissipation factor, 1MHz	180	E-4	IEC 62631-2-1
Volume resistivity	1E14	Ohm*m	IEC 62631-3-1
Surface resistivity	1E14	Ohm	IEC 62631-3-2
Electric strength	24	kV/mm	IEC 60243-1
Comparative tracking index	600	-	IEC 60112
<b>Other properties</b>			
Water absorption	0.5	%	Sim. to ISO 62
Humidity absorption	0.2	%	Sim. to ISO 62
Density	1310	kg/m <sup>3</sup>	ISO 1183
<b>Processing Recommendation Injection Molding</b>			
Pre-drying - Temperature	100 - 120	°C	-
Pre-drying - Time	4	h	-
Processing humidity	≤0.04	%	-
Melt temperature	240 - 265	°C	-
Mold temperature	40 - 70	°C	-

## Characteristics

**Processing**

Injection Molding

**Delivery form**

Granules

**Regional Availability**

North America, Europe, Asia Pacific, South and Central America,  
Near East/Africa