

Product Texts

Medium Viscosity, Injection Molding, Food Contact Quality

ISO 1043 PBT

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
^[C] Melt volume-flow rate, MVR	24	cm ³ /10min	ISO 1133
Temperature	250	°C	-
Load	2.16	kg	-
^[C] Density of melt	1040	kg/m ³	-
^[C] Thermal conductivity of melt	0.109	W/(m K)	-
^[C] Spec. heat capacity of melt	2260	J/(kg K)	-
^[C] Eff. thermal diffusivity	4.65E-8	m ² /s	-

[C]: CAMPUS

Mechanical properties	Value	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	2700	MPa	ISO 527
^[C] Yield stress	55	MPa	ISO 527
^[C] Yield strain	3.5	%	ISO 527
^[C] Nominal strain at break	20	%	ISO 527
^[C] Charpy impact strength, +23°C	N	kJ/m ²	ISO 179/1eU
^[C] Charpy impact strength, -30°C	N	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	5	kJ/m ²	ISO 179/1eA
^[C] Charpy notched impact strength, -30°C	5	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
ISO Data			
^[C] Melting temperature, 10°C/min	225	°C	ISO 11357-1/-3
^[C] Temp. of deflection under load, 1.80 MPa	55	°C	ISO 75-1/-2
^[C] Temp. of deflection under load, 0.45 MPa	165	°C	ISO 75-1/-2
^[C] Coeff. of linear therm. expansion, parallel	90	E-6/K	ISO 11359-1/-2
^[C] Coeff. of linear therm. expansion, normal	90	E-6/K	ISO 11359-1/-2

[C]: CAMPUS

Electrical properties	Value	Unit	Test Standard
ISO Data			
^[C] Relative permittivity, 100Hz	3.5	-	IEC 62631-2-1
^[C] Relative permittivity, 1MHz	3.2	-	IEC 62631-2-1
^[C] Dissipation factor, 100Hz	20	E-4	IEC 62631-2-1
^[C] Dissipation factor, 1MHz	200	E-4	IEC 62631-2-1
^[C] Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1
^[C] Electric strength	27	kV/mm	IEC 60243-1
^[C] Comparative tracking index	600	-	IEC 60112

[C]: CAMPUS

Other properties	Value	Unit	Test Standard
^[C] Water absorption	0.45	%	Sim. to ISO 62
^[C] Humidity absorption	0.18	%	Sim. to ISO 62
^[C] Density	1320	kg/m ³	ISO 1183

[C]: CAMPUS

Characteristics

Processing

Injection Molding

Certifications

Food contact

Delivery form

Pellets

Regional Availability

Europe, Asia Pacific

Additives

Release agent

Other text information**Injection molding**[Injection Molding Recommendations](#)[Steel recommendations for molds screws and barrels](#)[Supporting document for Stanyl quality processing](#)