

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
^[C] Melt volume-flow rate, MVR	11	cm ³ /10min	ISO 1133
Temperature	280	°C	-
Load	5	kg	-

[C]: CAMPUS

Mechanical properties	Value	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	8300	MPa	ISO 527
^[C] Stress at break	100	MPa	ISO 527
^[C] Strain at break	3.5	%	ISO 527
^[C] Charpy impact strength, +23°C	55	kJ/m ²	ISO 179/1eU
^[C] Charpy impact strength, -30°C	66	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	12	kJ/m ²	ISO 179/1eA
^[C] Charpy notched impact strength, -30°C	8.5	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
ISO Data			
^[C] Temp. of deflection under load, 1.80 MPa	200	°C	ISO 75-1/-2
^[C] Temp. of deflection under load, 0.45 MPa	218	°C	ISO 75-1/-2
^[C] Vicat softening temperature, B	194	°C	ISO 306

[C]: CAMPUS

Electrical properties	Value	Unit	Test Standard
ISO Data			
^[C] Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1
^[C] Surface resistivity	>1E15	Ohm	IEC 62631-3-2
^[C] Comparative tracking index	325	-	IEC 60112

[C]: CAMPUS

Other properties	Value	Unit	Test Standard
^[C] Density	1420	kg/m ³	ISO 1183

[C]: CAMPUS

Characteristics

Processing

Injection Molding

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa