

<b>Processing/Physical Characteristics</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Melt volume-flow rate, MVR	<b>11</b>	cm <sup>3</sup> /10min	ISO 1133
Temperature	<b>250</b>	°C	-
Load	<b>2.16</b>	kg	-
Molding shrinkage, parallel	<b>0.3</b>	%	ISO 294-4, 2577
Molding shrinkage, normal	<b>0.8</b>	%	ISO 294-4, 2577
<b>Mechanical properties</b>			
<b>ISO Data</b>			
Tensile Modulus	<b>10000</b>	MPa	ISO 527
Stress at break	<b>145</b>	MPa	ISO 527
Strain at break	<b>4.1</b>	%	ISO 527
Charpy impact strength, +23°C	<b>70</b>	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	<b>9.5</b>	kJ/m <sup>2</sup>	ISO 179/1eA
<b>Thermal properties</b>			
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	<b>218</b>	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	<b>222</b>	°C	ISO 75-1/-2
Vicat softening temperature, B	<b>215</b>	°C	ISO 306
Burning behav. at thickness h	<b>HB</b>	class	IEC 60695-11-10
Thickness tested	<b>0.8</b>	mm	-
<b>Electrical properties</b>			
<b>ISO Data</b>			
Volume resistivity	<b>&gt;1E13</b>	Ohm*m	IEC 62631-3-1
Surface resistivity	<b>1E13</b>	Ohm	IEC 62631-3-2
Comparative tracking index	<b>375</b>	-	IEC 60112
<b>Other properties</b>			
Water absorption	<b>0.4</b>	%	Sim. to ISO 62
Humidity absorption	<b>0.2</b>	%	Sim. to ISO 62
Density	<b>1500</b>	kg/m <sup>3</sup>	ISO 1183

**Characteristics**
**Processing**

Injection Molding

**Special Characteristics**

Heat stabilized or stable to heat

**Delivery form**

Natural Color

**Regional Availability**

Europe