

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.3	%	ISO 294-4, 2577
Molding shrinkage, normal	1.1	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	8800	MPa	ISO 527
Stress at break	110	MPa	ISO 527
Strain at break	3.6	%	ISO 527
Charpy impact strength, +23°C	65	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	10	kJ/m ²	ISO 179/1eA
Izod notched impact strength, +23°C	15	kJ/m ²	ISO 180/1A
Thermal properties			
ISO Data			
Melting temperature, 10°C/min	225	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	205	°C	ISO 75-1/-2
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	3.2	mm	-
Other properties			
Density	1530	kg/m ³	ISO 1183
Processing Recommendation Injection Molding			
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	3	h	-
Melt temperature	230 - 240	°C	-
Mold temperature	70 - 90	°C	-

Characteristics

Processing

Injection Molding

Delivery form

Natural Color

Special Characteristics

High impact or impact modified

Chemical Resistance

Hydrolytically Stable

Applications

Automotive

Regional Availability

Europe, Asia Pacific, Near East/Africa