

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.4	%	ISO 294-4, 2577
Molding shrinkage, normal	0.8	%	ISO 294-4, 2577
Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	9500	MPa	ISO 527
Stress at break	105	MPa	ISO 527
Strain at break	2	%	ISO 527
Charpy impact strength, +23°C	45	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	7	kJ/m ²	ISO 179/1eA
Thermal properties	Value	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	225	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	200	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	210	°C	ISO 75-1/-2
Burning behav. at thickness h	V-0	class	IEC 60695-11-10
Thickness tested	0.8	mm	-
Electrical properties	Value	Unit	Test Standard
ISO Data			
Volume resistivity	1E17	Ohm*m	IEC 62631-3-1
Surface resistivity	1E12	Ohm	IEC 62631-3-2
Electric strength	24	kV/mm	IEC 60243-1
Other properties	Value	Unit	Test Standard
Humidity absorption	0.2	%	Sim. to ISO 62
Density	1550	kg/m ³	ISO 1183

Characteristics

Special Characteristics

Flame retardant, Halogen-free

Features

Low Warpage, Tribologic Grade

Chemical Resistance

General Chemical Resistance

Applications

Automotive, Electrical and Electronical, Encapsulation

Regional Availability

Europe