

**Product Texts****Crastin® SK605LM BK591 is a 30% Glass Reinforced, Laser Markable, Polybutylene Terephthalate**

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Melt volume-flow rate, MVR	5	cm <sup>3</sup> /10min	ISO 1133
Temperature	250	°C	-
Load	2.16	kg	-
<sup>[C]</sup> Molding shrinkage, parallel	0.3	%	ISO 294-4, 2577
<sup>[C]</sup> Molding shrinkage, normal	1.1	%	ISO 294-4, 2577
<sup>[C]</sup> Ejection temperature	170	°C	-

[C]: CAMPUS

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Tensile Modulus	9500	MPa	ISO 527
<sup>[C]</sup> Stress at break	130	MPa	ISO 527
<sup>[C]</sup> Strain at break	2.5	%	ISO 527
<sup>[C]</sup> Charpy impact strength, +23°C	70	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy notched impact strength, +23°C	10	kJ/m <sup>2</sup>	ISO 179/1eA

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Melting temperature, 10°C/min	225	°C	ISO 11357-1/-3
<sup>[C]</sup> Glass transition temperature, 10°C/min	55	°C	ISO 11357-1/-2
<sup>[C]</sup> Temp. of deflection under load, 1.80 MPa	205	°C	ISO 75-1/-2
<sup>[C]</sup> Burning Behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	-
<sup>[C]</sup> Burning Behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	0.8	mm	-
<sup>[C]</sup> Burning rate, FMVSS, Thickness 1 mm	54	mm/min	ISO 3795 (FMVSS 302)
<sup>[C]</sup> Oxygen index	20	%	ISO 4589-1/-2

[C]: CAMPUS

Other properties	Value	Unit	Test Standard
<sup>[C]</sup> Density	1520	kg/m <sup>3</sup>	ISO 1183

[C]: CAMPUS

**Characteristics****Processing**

Injection Molding

**Delivery form**

Pellets, Black

**Additives**

Release agent

**Features**

Laser Markable

**Regional Availability**

North America, Europe, Asia Pacific, South and Central America