

Product Texts

Crastin® FR685NH1 BK591LM is a 30% Glass Reinforced, Flame Retardant, Non-Halogenated, Polybutylene Terephthalate

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
^[C] Melt volume-flow rate, MVR	25.5	cm ³ /10min	ISO 1133
Temperature	250	°C	-
Load	5	kg	-
^[C] Ejection temperature	170	°C	-

[C]: CAMPUS

Mechanical properties	Value	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	10800	MPa	ISO 527
^[C] Stress at break	96	MPa	ISO 527
^[C] Strain at break	2.1	%	ISO 527
^[C] Charpy notched impact strength, +23°C	6.9	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
ISO Data			
^[C] Melting temperature, 10°C/min	224	°C	ISO 11357-1/-3
^[C] Glass transition temperature, 10°C/min	55	°C	ISO 11357-1/-2
^[C] Temp. of deflection under load, 1.80 MPa	208	°C	ISO 75-1/-2
^[C] Burning Behav. at thickness h	V-0	class	IEC 60695-11-10
Thickness tested	0.4	mm	-
Yellow Card available	yes	-	-

[C]: CAMPUS

Electrical properties	Value	Unit	Test Standard
ISO Data			
^[C] Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1
^[C] Electric strength	36	kV/mm	IEC 60243-1
^[C] Comparative tracking index	600	-	IEC 60112

[C]: CAMPUS

Other properties	Value	Unit	Test Standard
^[C] Water absorption	0.25	%	Sim. to ISO 62
^[C] Humidity absorption	0.1	%	Sim. to ISO 62
^[C] Density	1570	kg/m ³	ISO 1183

[C]: CAMPUS

Material specific properties	Value	Unit	Test Standard
ISO Data			
^[C] Viscosity number	88	cm ³ /g	ISO 307, 1157, 1628

[C]: CAMPUS

Characteristics

Processing

Injection Molding

Delivery form

Pellets, Black

Special Characteristics

Flame retardant, Halogen-free

Regional Availability

North America, Europe, Asia Pacific, South and Central America