

Product Texts

Celanex 5300-2 is a 30% fiberglass reinforced polyester with improved surface finish. Celanex 5300-2 contains an internal lubricant.

Flammability at thickness h (0.71 HB mm)

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
^[C] Melt volume-flow rate, MVR	20	cm ³ /10min	ISO 1133
Temperature	265	°C	-
Load	2.16	kg	-
^[C] Molding shrinkage, parallel	0.4	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	Value	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	10000	MPa	ISO 527
^[C] Stress at break	135	MPa	ISO 527
^[C] Strain at break	3	%	ISO 527
^[C] Charpy impact strength, +23°C	49	kJ/m ²	ISO 179/1eU
^[C] Charpy impact strength, -30°C	48	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	9.5	kJ/m ²	ISO 179/1eA
^[C] Charpy notched impact strength, -30°C	9	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
ISO Data			
^[C] Melting temperature, 10°C/min	250	°C	ISO 11357-1/-3
^[C] Glass transition temperature, 10°C/min	60	°C	ISO 11357-1/-2
^[C] Temp. of deflection under load, 1.80 MPa	200	°C	ISO 75-1/-2
^[C] Temp. of deflection under load, 0.45 MPa	220	°C	ISO 75-1/-2
^[C] Vicat softening temperature, B	225	°C	ISO 306
^[C] Coeff. of linear therm. expansion, parallel	24	E-6/K	ISO 11359-1/-2
^[C] Coeff. of linear therm. expansion, normal	75	E-6/K	ISO 11359-1/-2
^[C] Burning Behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	0.7	mm	-
^[C] Oxygen index	20	%	ISO 4589-1/-2

[C]: CAMPUS

Electrical properties	Value	Unit	Test Standard
ISO Data			
^[C] Relative permittivity, 100Hz	4.6	-	IEC 62631-2-1
^[C] Relative permittivity, 1MHz	4.2	-	IEC 62631-2-1
^[C] Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1
^[C] Surface resistivity	>1E15	Ohm	IEC 62631-3-2
^[C] Electric strength	30	kV/mm	IEC 60243-1

[C]: CAMPUS

Other properties	Value	Unit	Test Standard
^[C] Water absorption	0.4	%	Sim. to ISO 62
^[C] Humidity absorption	0.2	%	Sim. to ISO 62
^[C] Density	1540	kg/m ³	ISO 1183

[C]: CAMPUS

Characteristics**Processing**

Injection Molding

Additives

Lubricants

Delivery form

Pellets

Regional AvailabilityNorth America, Europe, Asia Pacific, South and Central America,
Near East/Africa