

**Product Texts**

This is a preliminary data sheet.

Celanex 3315-04 is a flame retarded, 30% fiberglass reinforced polybutylene terephthalate which has an excellent balance of mechanical properties and processability. It is well suited for electrical connector applications

Flammability at thickness h (0.4 V-0 mm)

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Molding shrinkage, parallel	0.3	%	ISO 294-4, 2577
<sup>[C]</sup> Molding shrinkage, normal	1.0	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Stress at break	145	MPa	ISO 527
<sup>[C]</sup> Strain at break	2.3	%	ISO 527
<sup>[C]</sup> Charpy notched impact strength, +23°C	8.5	kJ/m <sup>2</sup>	ISO 179/1eA

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Melting temperature, 10°C/min	225	°C	ISO 11357-1/-3
<sup>[C]</sup> Temp. of deflection under load, 1.80 MPa	205	°C	ISO 75-1/-2
<sup>[C]</sup> Temp. of deflection under load, 0.45 MPa	215	°C	ISO 75-1/-2
<sup>[C]</sup> Burning Behav. at thickness h	V-0	class	IEC 60695-11-10
Thickness tested	0.4	mm	-

[C]: CAMPUS

Electrical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1
<sup>[C]</sup> Electric strength	22	kV/mm	IEC 60243-1

[C]: CAMPUS

Other properties	Value	Unit	Test Standard
<sup>[C]</sup> Water absorption	0.3	%	Sim. to ISO 62
<sup>[C]</sup> Density	1690	kg/m <sup>3</sup>	ISO 1183

[C]: CAMPUS

**Characteristics**

**Processing**

Injection Molding

**Delivery form**

Pellets

**Additives**

Lubricants

**Special Characteristics**

Flame retardant

**Applications**

Electrical and Electronical