

Product Texts

30% Glass Reinforced, Glueable

ISO 1043 PBT-GF30

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
^[C] Melt volume-flow rate, MVR	18	cm ³ /10min	ISO 1133
Temperature	250	°C	-
Load	2.16	kg	-
^[C] Density of melt	1220	kg/m ³	-
^[C] Thermal conductivity of melt	0.185	W/(m K)	-
^[C] Spec. heat capacity of melt	1850	J/(kg K)	-
^[C] Eff. thermal diffusivity	8.23E-8	m ² /s	-

[C]: CAMPUS

Mechanical properties	Value	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	10000	MPa	ISO 527
^[C] Stress at break	135	MPa	ISO 527
^[C] Strain at break	2.5	%	ISO 527
^[C] Charpy impact strength, +23°C	60	kJ/m ²	ISO 179/1eU
^[C] Charpy impact strength, -30°C	60	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	9	kJ/m ²	ISO 179/1eA
^[C] Charpy notched impact strength, -30°C	9	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
ISO Data			
^[C] Melting temperature, 10°C/min	225	°C	ISO 11357-1/-3
^[C] Temp. of deflection under load, 1.80 MPa	205	°C	ISO 75-1/-2
^[C] Temp. of deflection under load, 0.45 MPa	220	°C	ISO 75-1/-2
^[C] Coeff. of linear therm. expansion, parallel	35	E-6/K	ISO 11359-1/-2
^[C] Coeff. of linear therm. expansion, normal	70	E-6/K	ISO 11359-1/-2
^[C] Oxygen index	20	%	ISO 4589-1/-2

[C]: CAMPUS

Electrical properties	Value	Unit	Test Standard
ISO Data			
^[C] Relative permittivity, 100Hz	3.9	-	IEC 62631-2-1
^[C] Relative permittivity, 1MHz	3.7	-	IEC 62631-2-1
^[C] Dissipation factor, 100Hz	25	E-4	IEC 62631-2-1
^[C] Dissipation factor, 1MHz	170	E-4	IEC 62631-2-1
^[C] Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1
^[C] Electric strength	30	kV/mm	IEC 60243-1
^[C] Comparative tracking index	400	-	IEC 60112

[C]: CAMPUS

Other properties	Value	Unit	Test Standard
^[C] Water absorption	0.3	%	Sim. to ISO 62
^[C] Humidity absorption	0.15	%	Sim. to ISO 62
^[C] Density	1520	kg/m ³	ISO 1183

[C]: CAMPUS

Characteristics

Arnite® TV4 261 /G UN.02.09

PBT-GF30

Envalior

Processing

Injection Molding

Additives

Release agent

Delivery form

Pellets

Regional Availability

Europe, Asia Pacific

Other text information

Injection molding

[Injection Molding Recommendations](#)

[Steel recommendations for molds screws and barrels](#)

[Supporting document for Stanyl quality processing](#)