

Product Texts

Crastin® FR684NH1 is a 25% Glass Reinforced, Flame Retardant, Non-Halogenated, Polybutylene Terephthalate

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
^[C] Molding shrinkage, parallel	0.5	%	ISO 294-4, 2577
^[C] Molding shrinkage, normal	1.2	%	ISO 294-4, 2577
^[C] Ejection temperature	170	°C	-

[C]: CAMPUS

Mechanical properties	Value	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	9400	MPa	ISO 527
^[C] Stress at break	95	MPa	ISO 527
^[C] Strain at break	2.5	%	ISO 527
^[C] Charpy impact strength, +23°C	43	kJ/m ²	ISO 179/1eU
^[C] Charpy impact strength, -30°C	46	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	7.5	kJ/m ²	ISO 179/1eA
^[C] Charpy notched impact strength, -30°C	6.8	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
ISO Data			
^[C] Melting temperature, 10°C/min	223	°C	ISO 11357-1/-3
^[C] Glass transition temperature, 10°C/min	60	°C	ISO 11357-1/-2
^[C] Temp. of deflection under load, 1.80 MPa	205	°C	ISO 75-1/-2
^[C] Burning Behav. at 1.5 mm nom. thickn.	V-0	class	IEC 60695-11-10
Thickness tested	1.5	mm	-
Yellow Card available	yes	-	-
^[C] Burning Behav. at thickness h	V-0	class	IEC 60695-11-10
Thickness tested	0.8	mm	-
Yellow Card available	yes	-	-
^[C] Oxygen index	40	%	ISO 4589-1/-2

[C]: CAMPUS

Electrical properties	Value	Unit	Test Standard
ISO Data			
^[C] Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1
^[C] Surface resistivity	>1E15	Ohm	IEC 62631-3-2
^[C] Electric strength	42	kV/mm	IEC 60243-1
^[C] Comparative tracking index	600	-	IEC 60112

[C]: CAMPUS

Other properties	Value	Unit	Test Standard
^[C] Water absorption	0.25	%	Sim. to ISO 62
^[C] Humidity absorption	0.1	%	Sim. to ISO 62
^[C] Density	1520	kg/m ³	ISO 1183

[C]: CAMPUS

Characteristics

Processing

Injection Molding

Delivery form

Pellets, Natural Color

Special Characteristics

Flame retardant, Halogen-free

Regional Availability

North America, Europe, Asia Pacific, South and Central America